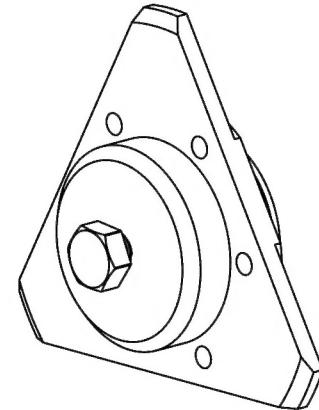
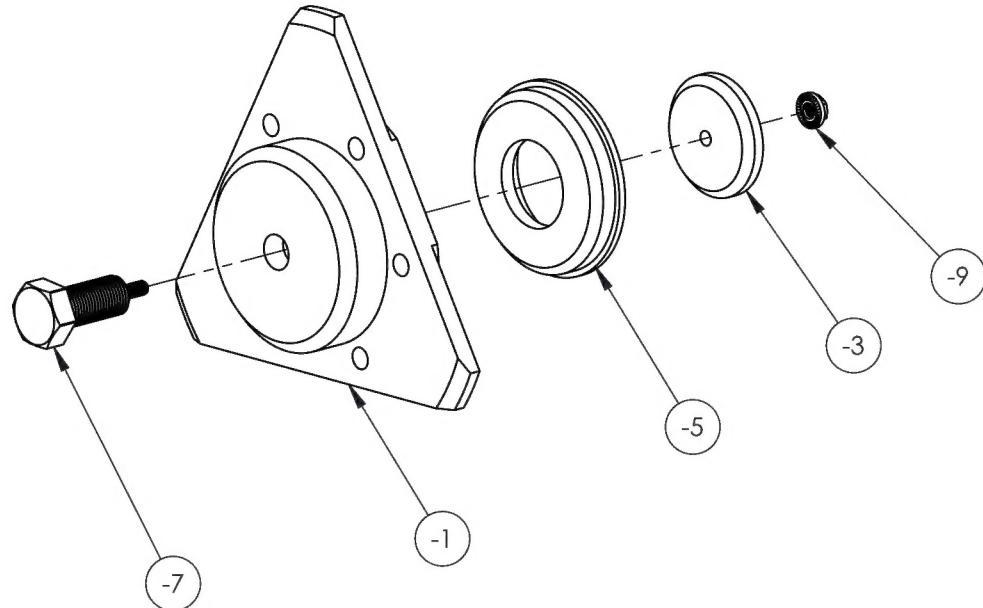


This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REV	DESCRIPTION	DATE	INITIAL	APPROVED
-----	-------------	------	---------	----------



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	4140	1-3/8 X Ø7.50	2
			-3	1	DISK	1018	Ø2-1/8 X 5/8	3
			-5	1	RING	1018	Ø3-1/4 X 5/8	4
			-7	1	SCREW	STEEL	M16-1.5 X 50MM MCMASTER-CARR #91180A876 (MODIFIED)	5
		B/O	-9	1	NUT	STEEL	M6 X 1 MCMASTER-CARR #94920A400	1

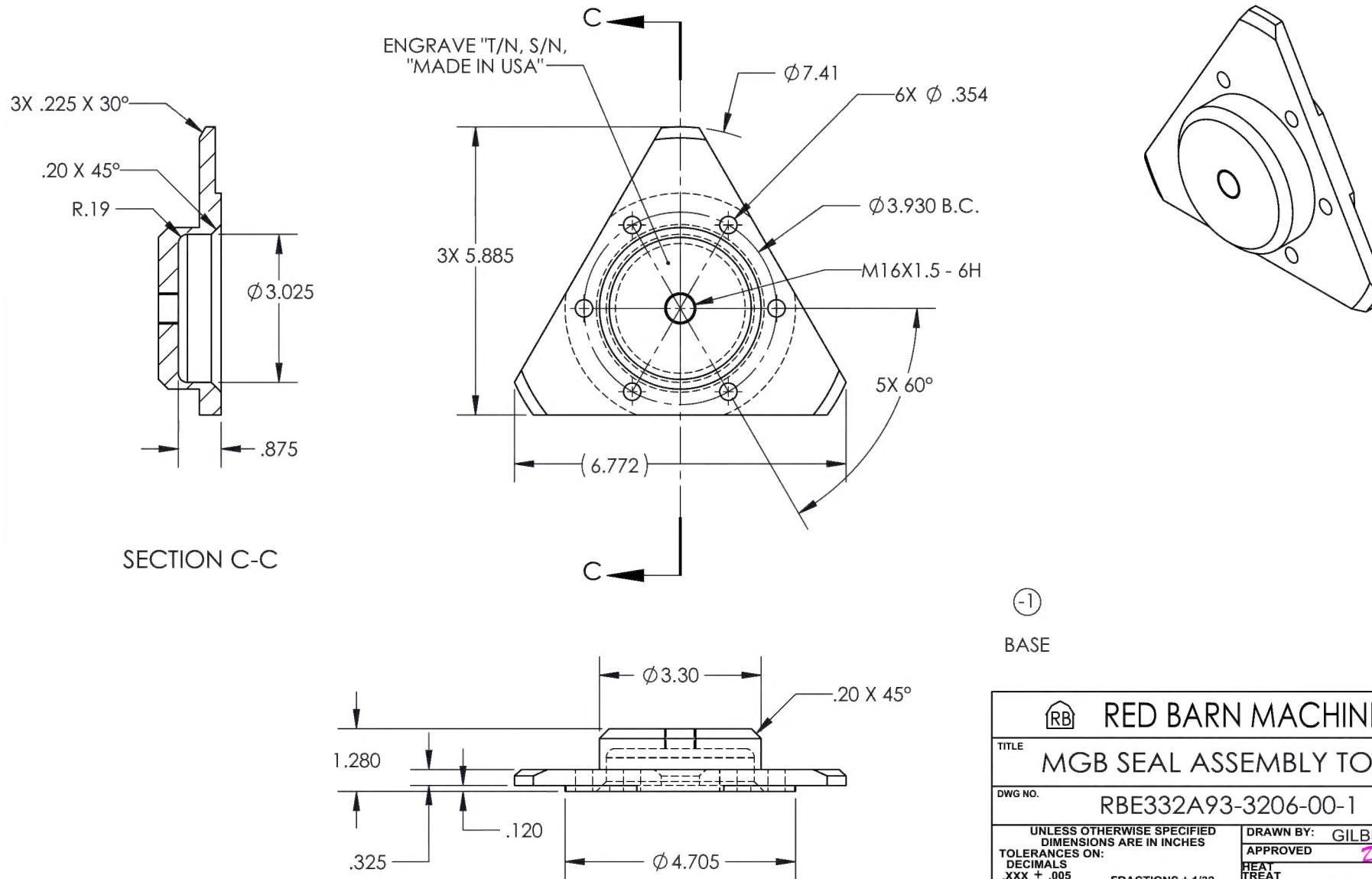
RED BARN MACHINE	
TITLE	MGB SEAL ASSEMBLY TOOL
DWG NO.	RBE332A93-3206-00
REV	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: GILBERT APPROVED <i>D Weil</i>
TOLERANCES ON: DECIMALS $.XXX \pm .005$ $XX \pm .01$ $X \pm .1$	FRACTIONS $\pm 1/32$ ANGLES $\pm 5^\circ$
	SPEC
	USED ON MODEL
	EUROCOPTER
SCALE	1:3
DATE	5/2/2011
	SHEET 1 OF 5

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REV

DESCRIPTION

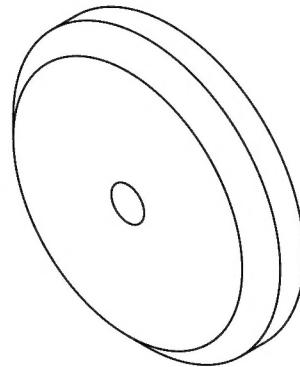
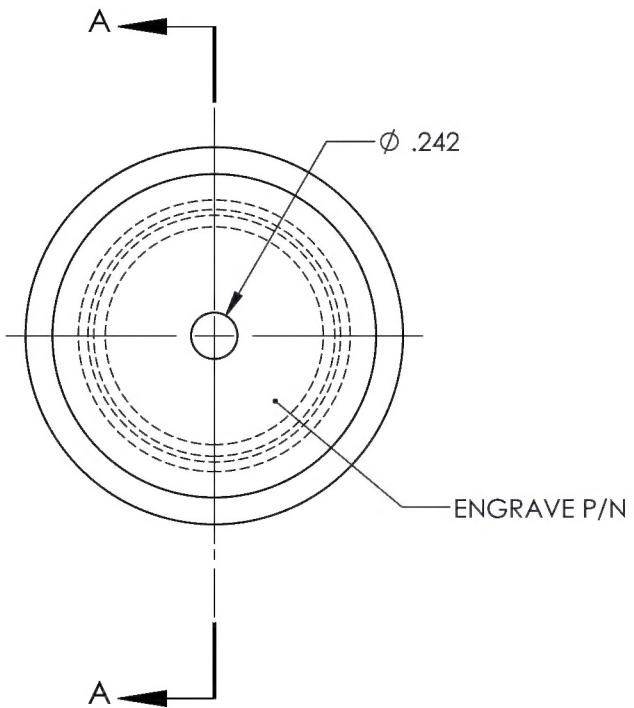
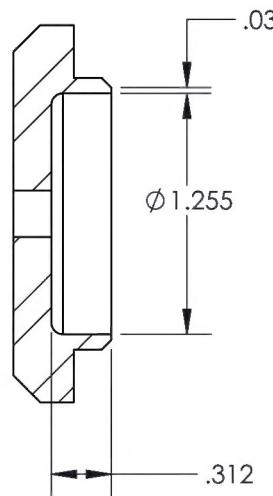
DATE INITIAL APPROVED



RED BARN MACHINE	
TITLE MGB SEAL ASSEMBLY TOOL	
DWG NO. RBE332A93-3206-00-1 REV	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XXX ± .005 FRACTIONS ± 1/32 XX ± .01 ANGLES ± .5° X ± .1	
APPROVED GILBERT D Weil	
HEAT TREAT FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, CLASS II, TYPE II	
USED ON MODEL EUROCOPTER	
SCALE 1:3	DATE 5/2/2011
SHEET 2 OF 5	

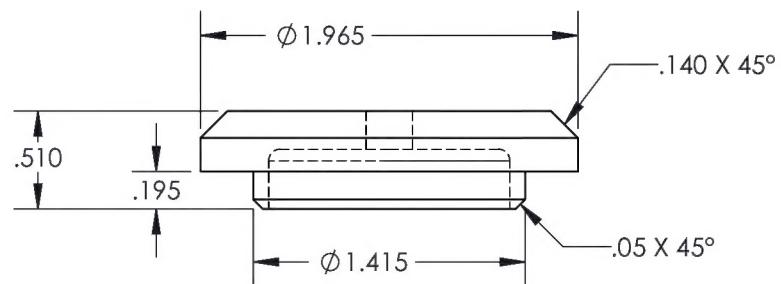
This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REV	DESCRIPTION	DATE	INITIAL	APPROVED
-----	-------------	------	---------	----------



(-3)

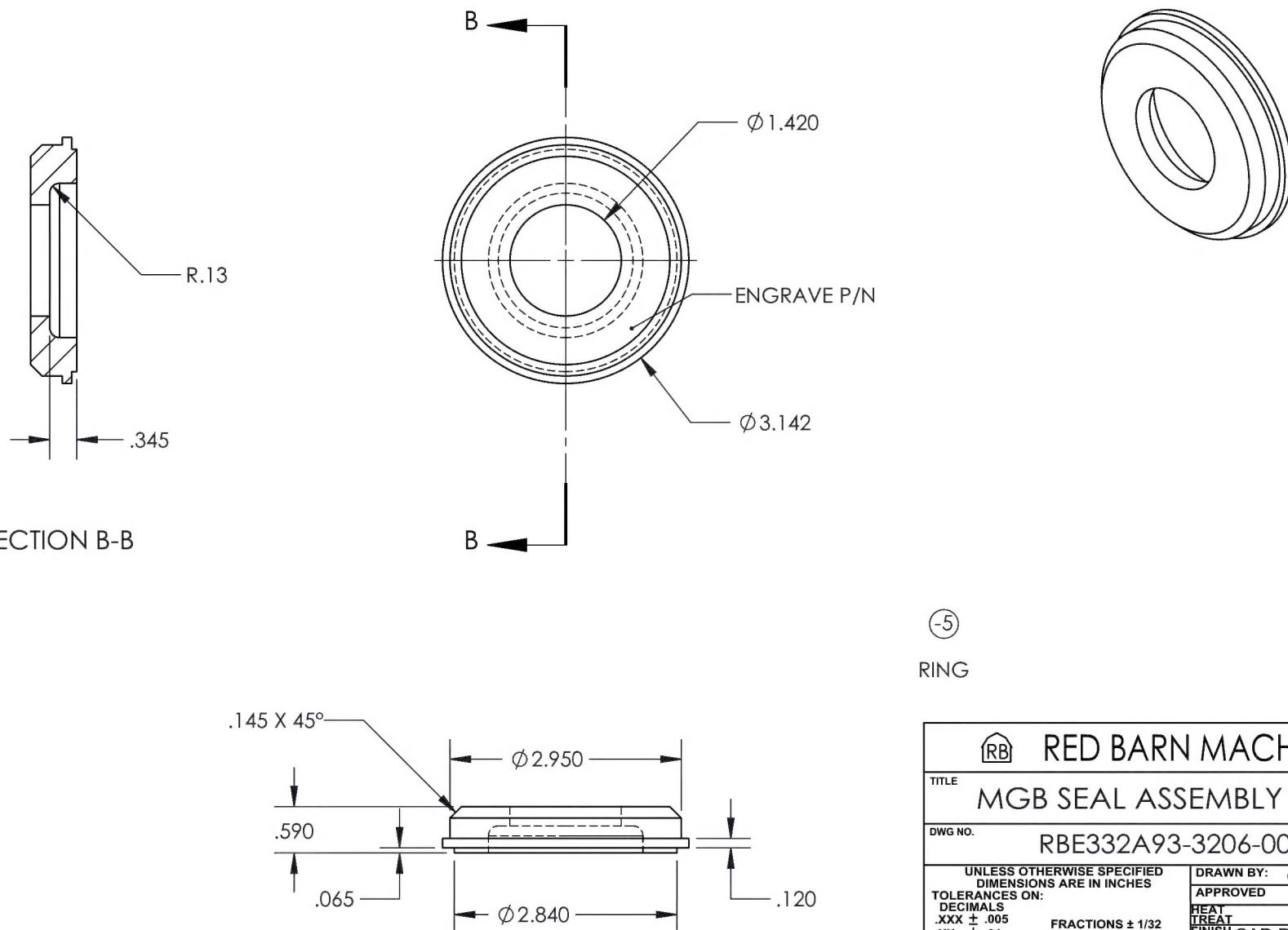
DISK



RED BARN MACHINE	
TITLE MGB SEAL ASSEMBLY TOOL	
DWG NO. RBE332A93-3206-00-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS $\pm .005$ FRACTIONS $\pm 1/32$ $\pm .01$ ANGLES $\pm 5^\circ$ $\pm .1$	
APPROVED GILBERT <i>D Weil</i>	
HEAT TREAT FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL EUROCOPTER	
SCALE 1:1	DATE 5/2/2011
SHEET 3 OF 5	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

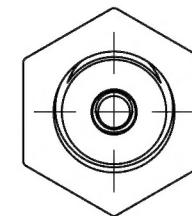
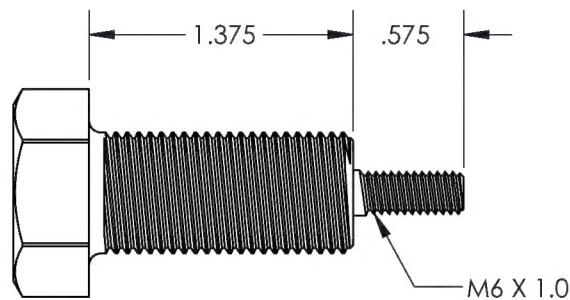
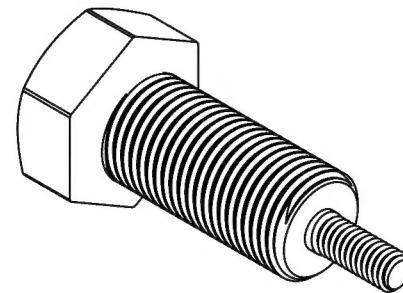
REV	REVISIONS		
DESCRIPTION	DATE	INITIAL	APPROVED



RB RED BARN MACHINE	
TITLE	MGB SEAL ASSEMBLY TOOL
DWG NO.	RBE332A93-3206-00-5
DRAWN BY:	GILBERT
APPROVED	D Weil
TOLERANCES ON:	
DECIMALS	
.XXX ± .005	FRACTIONS ± 1/32
XX ± .01	ANGLES ± .5°
X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR. 015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT FINISH	CAD PLATE YELLOW
SPEC	QQ-P-416F, TYPE II, CLASS II
USED ON MODEL	EUROCOPTER
SCALE	1:2
DATE	5/2/2011
 SHEET 4 OF 5	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REV	DESCRIPTION	DATE	INITIAL	APPROVED
-----	-------------	------	---------	----------



(-7)

SCREW

RED BARN MACHINE	
TITLE MGB SEAL ASSEMBLY TOOL	
DWG NO. RBE332A93-3206-00-7	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 XX ± .01 ANGLES ± 5° X ± .1	
APPROVED <i>D Weil</i>	
HEAT TREAT FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL EUROCOPTER	
SCALE 1:2	DATE 5/2/2011
SHEET 5 OF 5	